

# **Gerdins perforating tubes and pattern prickers**

*from the highest  
quality Swedish steel*



***We punch the world!***

## PERFORATION TUBES

### Single Edge Backclearing



TUBE height 9,7 mm				TUBE height 12,7 mm			TUBE height 19 mm *			TUBE height 32 mm **		
	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:	Outside	Edge	Art. No:
R1	1,5	0,6	97R011	1,5	0,6	12R011						
R2	1,75	0,7	97R021	1,75	0,7	12R021						
R3	2,0	0,8	97R031	2,0	0,8	12R031	2,0	0,8	19R031			
R4	2,25	0,9	97R041	2,25	0,9	12R041	2,25	0,9	19R041			
R5	2,5	1,0	97R051	2,5	1,0	12R051	2,5	1,0	19R051			
R6	2,5	1,2	97R061	2,5	1,2	12R061	2,5	1,2	19R061			
R7	2,75	1,4	97R071	2,75	1,4	12R071	2,75	1,4	19R071			
R8	3,0	1,6	97R081	3,0	1,6	12R081	3,0	1,6	19R081			
R9	3,2	1,8	97R091	3,2	1,8	12R091	3,2	1,8	19R091			
R10	3,6	2,0	97R101	3,6	2,0	12R101	3,6	2,0	19R101	4,5	2,0	32R101
R11	3,75	2,2	97R111	3,75	2,2	12R111	3,75	2,2	19R111	4,5	2,2	32R111
R12	4,0	2,4	97R121	4,0	2,4	12R121	4,0	2,4	19R121	4,5	2,4	32R121
R13	4,25	2,6	97R131	4,25	2,6	12R131	4,25	2,6	19R131	4,5	2,6	32R131
R14	4,5	2,8	97R141	4,5	2,8	12R141	4,5	2,8	19R141	4,75	2,8	32R141
R15	4,75	3,0	97R151	4,75	3,0	12R151	4,75	3,0	19R151	5,0	3,0	32R151
R16	5,0	3,2	97R161	5,0	3,2	12R161	5,0	3,2	19R161	5,0	3,2	32R161
R17	5,5	3,5	97R171	5,5	3,5	12R171	5,5	3,5	19R171	5,5	3,5	32R171
R18	6,0	3,8	97R181	6,0	3,8	12R181	6,0	3,8	19R181	6,0	3,8	32R181
R19	6,5	4,1	97R191	6,5	4,1	12R191	6,5	4,1	19R191	6,5	4,1	32R191
R20	7,0	4,5	97R201	7,0	4,5	12R201	7,0	4,5	19R201	7,0	4,5	32R201
R21	7,5	5,0	97R211	7,5	5,0	12R211	7,5	5,0	19R211	7,5	5,0	32R211
R22	8,0	5,5	97R221	8,0	5,5	12R221	8,0	5,5	19R221	8,0	5,5	32R221
R23	9,0	6,0	97R231	9,0	6,0	12R231	9,0	6,0	19R231	9,0	6,0	32R231
R24	9,5	6,5	97R241	9,5	6,5	12R241	9,5	6,5	19R241	9,5	6,5	32R241
R25	10,0	7,0	97R251	10,0	7,0	12R251	10,0	7,0	19R251	10,0	7,0	32R251
R26	10,5	7,5	97R261	10,5	7,5	12R261	10,5	7,5	19R261	10,5	7,5	32R261
R27	11,0	8,0	97R271	11,0	8,0	12R271	11,0	8,0	19R271	11,0	8,0	32R271
R28	12,0	9,0	97R281	12,0	9,0	12R281	12,0	9,0	19R281	12,0	9,0	32R281
R29	13,0	10,0	97R291	13,0	10,0	12R291	13,0	10,0	19R291	13,0	10,0	32R291

\* Also available in 11-40 mm. Sizes > 25 mm made to order. \*\* Also available in 11-50 mm. Sizes > 40 mm made to order.

## PATTERN PRICKERS

### STANDARD

Double edge



Single edge



Height mm	∅ Ext. mm
18	3
19	3

### SHARP

Double edge



Single edge



Height mm	∅ Ext. mm
18	3
19	3

### FLAT

Double edge



Single edge



Height mm	∅ Ext. mm
19	3

Quality

Efficiency

## Single Edge Sideejection edge



TUBE height 19 mm

	Outside	Edge	Art. No:
R3	2,0	0,8	19R032
R4	2,25	0,9	19R042
R5	2,5	1,0	19R052
R6	2,5	1,2	19R062
R7	2,75	1,4	19R072
R8	3,0	1,6	19R082
R9	3,2	1,8	19R092
R10	3,6	2,0	19R102
R11	3,75	2,2	19R112
R12	4,0	2,4	19R122
R13	4,25	2,6	19R132
R14	4,5	2,8	19R142
R15	4,75	3,0	19R152
R16	5,0	3,2	19R162
R17	5,5	3,5	19R172
R18	6,0	3,8	19R182
R19	6,5	4,1	19R192
R20	7,0	4,5	19R202
R21	7,5	5,0	19R212

TUBE height 32 mm

	Outside	Edge	Art. No:
	3,5	1,2	32R062
	3,75	1,4	32R072
	4,0	1,6	32R082
	4,25	1,8	32R092
	4,5	2,0	32R102
	4,5	2,2	32R112
	4,5	2,4	32R122
	4,5	2,6	32R132
	4,75	2,8	32R142
	5,0	3,0	32R152
	5,0	3,2	32R162
	5,5	3,5	32R172
	6,0	3,8	32R182
	6,5	4,1	32R192
	7,0	4,5	32R202
	7,5	5,0	32R212
	8,0	5,5	32R222
	9,0	6,0	32R232
	9,5	6,5	32R242
	10,0	7,0	32R252
	10,5	7,5	32R262
	11,0	8,0	32R272
	12,0	9,0	32R282
	13,0	10,0	32R292

## Single Edge Sideejection rear



TUBE height 19 mm

	Outside	Edge	Art. No:
R6	2,5	1,2	19R063
R7	2,75	1,4	19R073
R8	3,0	1,6	19R083
R9	3,2	1,8	19R093
R10	3,6	2,0	19R103
R11	3,75	2,2	19R113
R12	4,0	2,4	19R123
R13	4,25	2,6	19R133
R14	4,5	2,8	19R143
R15	4,75	3,0	19R153
R16	5,0	3,2	19R163
R17	5,5	3,5	19R173
R18	6,0	3,8	19R183
R19	6,5	4,1	19R193
R20	7,0	4,5	19R203
R21	7,5	5,0	19R213
R22	8,0	5,5	19R223
R23	9,0	6,0	19R233
R24	9,5	6,5	19R243
R25			
R26			
R27			
R28			
R29			

TUBE height 32 mm

	Outside	Edge	Art. No:
	4,5	2,0	32R103
	4,5	2,2	32R113
	4,5	2,4	32R123
	4,5	2,6	32R133
	4,75	2,8	32R143
	5,0	3,0	32R153
	5,0	3,2	32R163
	5,5	3,5	32R173
	6,0	3,8	32R183
	6,5	4,1	32R193
	7,0	4,5	32R203
	7,5	5,0	32R213
	8,0	5,5	32R223
	9,0	6,0	32R233
	9,5	6,5	32R243
	10,0	7,0	32R253
	10,5	7,5	32R263
	11,0	8,0	32R273
	12,0	9,0	32R283
	13,0	10,0	32R293

### TYPE-2 STANDARD

Single edge



Height mm	∅ Ext. mm
18	3
19	3

### 2-BEVEL

Standard, Sharp, Flat  
Double edge



Height mm	∅ Ext. mm
19	3

*Dedication*

*Reliability*

## Double Edge



TUBE height 19 mm \*\*\*

	Outside	Edge	Art. No:
R3	2,0	0,8	19R034
R4	2,25	0,9	19R044
R5	2,5	1,0	19R054
R6	2,5	1,2	19R064
R7	2,75	1,4	19R074
R8	3,0	1,6	19R084
R9	3,2	1,8	19R094
R10	3,6	2,0	19R104
R11	3,75	2,2	19R114
R12	4,0	2,4	19R124
R13	4,25	2,6	19R134
R14	4,5	2,8	19R144
R15	4,75	3,0	19R154
R16	5,0	3,2	19R164
R17	5,5	3,5	19R174
R18	6,0	3,8	19R184
R19	6,5	4,1	19R194
R20	7,0	4,5	19R204
R21	7,5	5,0	19R214

\*\*\* Also available in R21-Ø15 with rubberjector

## Shoulder



TUBE height 15,5 mm \*\*

	Edge	Art. No:
R3	0,8	15R031
R4	0,9	15R041
R5	1,0	15R051
R6	1,2	15R061
R7	1,4	15R071
R8	1,6	15R081
R9	1,8	15R091
R10	2,0	15R101
R11	2,2	15R111
R12	2,4	15R121
R13	2,6	15R131
R14	2,8	15R141
R15	3,0	15R151
R16	3,2	15R161
R17	3,5	15R171
R18	3,8	15R181
R19	4,1	15R191
R20	4,5	15R201

\*\*Also available in 16 mm as special



## CREWE PUNCH



Height 19 mm

Length mm	Width mm	Art. No:
8	2,4	19089
10	2,6	19109
12	2,8	19129
14	3,0	19149
16	3,2	19169
18	3,4	19189
20	3,6	19209
22	3,8	19229
24	4,0	19249
26	4,2	19269
28	4,4	19289
30	4,6	19309

Height 32 mm

Length mm	Width mm	Art. No:
8	2,4	32089
10	2,6	32109
12	2,8	32129
14	3,0	32149
16	3,2	32169
18	3,4	32189
20	3,6	32209
22	3,8	32229
24	4,0	32249
26	4,2	32269
28	4,4	32289
30	4,6	32309

### STANDARD

Double edge



Single edge



Height mm	Ø Ext. mm
32	3

### CONED

Sharp, Blunt, Ex. blunt  
Single edge



Height mm	Ø Ext. mm
32	3

### STANDARD

Single edge  
height 50 mm and Ø ext. 4 mm

# Leather perforation tubes by Gerdins



## Gerdins leather perforation tubes

Gerdins leather perforation tubes are made from top-quality steel and provide the customer with great flexibility in terms of quantity and tube design. We have 50 years' experience in manufacturing leather perforation tubes, and are able to offer prompt deliveries of standard products from a stock which comprises more than 2,500 varieties of perforation tubes. Our profound knowledge and use of high-tech machinery also enables us to manufacture special products according to customers' wishes thereby supplying the complete solution of all our customers' needs.



## Gerdins Cutting Technology

Our business activities are based on integrity and a highly ethical attitude to business. With the customer always uppermost in our mind, high levels of service and close communication with our customers, we focus on the importance of long-term business relations. Thanks to the fact that our own production of cutting forms and cutting knives is located in the same building as our perforation tubes are manufactured, we possess a unique know-how and an in-depth understanding of our customers' wishes and requirements. With direct sales to more than 60 countries around the world, and an ability to reach even more countries thanks to our distributors, we are proud to be able to say that we market the most widely available perforation tubes in the world.



We are certified according  
to ISO 9001 and 14001.

*Gerdins Cutting Technology AB is part of the Gerdins Group, active in the business areas of Components, Cutting Technology and Cable Systems. The Group has production units in Sweden and Poland and customers on every continent.*



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